

Armor Tough Coatings  
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Holly MI 48442  
248-716-0089



### THE ARMOR TOUGH COATINGS CABINET COATING PROCESS

It takes 7-10 business days from start to finish and we will be in your home (\*bolded) for 3-4 of those days.

- The doors and drawers are labeled and removed and carefully transported back to the workshop to be prepped and sanded. The floor, countertop, appliances and all cabinet boxes will be masked. (1-2 hours average on-site)
- The cabinet boxes will be thoroughly cleaned with a degreaser, rinsed, and then sanded with 180 grit for the best adhesion. (7-8 hours average on-site)
- We use the best tools to maintain a safe environment while we spray on-site. We have an air scrubber to keep the air in the home clean, LED lighting to make sure we get all areas, an infrared heater to speed up the curing process, proper ventilation and several fans to keep air moving in the spray area, and we use a TriTech T-5 sprayer to give a beautiful finish. We get everything set up and in place and then will spray the prime coat, lightly sand, and then do two coats of our finish coat. (6-7 hours average on-site)
- The doors and drawers will be prepped, scuff sanded with 180 grit for best adhesion, primed, sanded and coated. If the substrate is open grain, it will require three coats of primer sanded back in between each coat to fill the pores. If the substrate is closed grain or engineered wood, it will require 1-2 coats of primer depending on coverage. For the finish coat, we use an industrial waterbase pigmented polyurethane coating imported from Italy. (no on-site work, 5-7 days on average)
- The doors and drawers are packaged in foam pouches and transported to the home. We take our time to touch up and make sure all doors are level and to our customers satisfaction before the job is complete. (2-3 hours average on-site)

**HARDWARE:** As long as the new hardware has the same mounting pattern, just have the hardware ready when we come to install the doors. We can fill and drill new holes if needed for an additional charge.

### **GUARANTEE**

Armor Tough Coatings will come and repair any damage to cabinet coatings for five years after the start date. (one hour of free touch-ups per year during this time)

### **PAYMENT**

Deposit A 30% deposit is due upon signature of contract to reserve the start date.  
Final Draw- The final payment will be due upon completion of the kitchen.